Test Report



Report No

255/7007591

This Report consists of 15 pages

Licence/Cert. No

CE 70730

Client

Handan Hengyong Protective and Clean Products Company Limited
1-1-1201455 Gongnong Road

Shijiazhuang Hebei Republic of China 050051

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Authority & date

BSI Product Services: Service Management Order No 4939311 Dated 11 January 2007 Equipment Record No 10086295

Items tested

Model: Fifty (50) off Handan Hengyong HY8932 FFP3 Foldable Masks with Exhalation Valve

Specification

Audit testing to BS EN 149:2001 Respiratory protective devices – Filtering half masks to protect against particles & Limited testing to EN 143:2000/prA1:2005 (E) Respiratory protective devices – Particle filters

Results

See Assessment Summary

Prepared by

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Issue Date

10 April 2007

Conditions of issue

U KAS

This Test Report is issued subject to the conditions stated in current issue of *PS082* 'General conditions relating to acceptance of testing'. The results contained herein apply only to the particular sample/s tested and to the specific tests carried out, as detailed in this Test Report. The issuing of this Test Report does not indicate any measure of Approval, Certification, Supervision, Control or Surveillance by BSI of any product. No extract, abridgement or abstraction from a Test Report may be published or used to advertise a product without the written consent of the Managing Director, BSI Product Services, who reserves the absolute right to agree or reject all or any of the details of any items or publicity for which consent may be sought.

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BSI PRODUCT SERVICES BS EN 149:2001 & EN 143:2000/prA1:2005 (E)

SPECIFICATION:-

Audit testing to BS EN 149:2001 Respiratory protective devices -

Filtering half masks to protect against particles &

Limited testing to EN 143:2000/prA1:2005 (E) Respiratory protective

devices - Particle filters

(See Assessment Summary for details)

CLIENT/MANUFACTURER: Handan Hengyong Protective and Clean Products Company Limited

MODEL: HY8932 FFP3 Foldable Masks with Exhalation Valve

NUMBER OF SAMPLES & SIZES: 50 samples submitted, 40 samples selected for test

ER NO:10086295

DATE RECEIVED: 15 February 2007

DATE STARTED: 16 February 2007

MANUFACTURER'S CLAIMED EQUIPMENT PERFORMANCE:-

Filter classification: FFP3

INTRODUCTION

The samples detailed above were a certified model submitted by the Client for an Audit test programme to assess the product when manufactured at a new location.

EN 149 specifies that the penetration of filter material assessment is to be conducted in accordance with EN 143. The EC Presumption of Conformity of EN 143 has been withdrawn due to concerns regarding the validity of the specified filter penetration tests and an amendment, referenced above, has been drafted to resolve the issue. As the product had not previously been assessed to this amendment additional penetration tests to the requirements of the draft have been included in the test programme in order to demonstrate the products compliance with the Basic Health and Safety Requirements of the EC Personal Protective Equipment Directive in respect of filter penetration.

This Report should be read in conjunction with the Specification and draft Specification Amendment referenced above.

Unless specified all testing was performed in accordance with BS EN 149:2001.

ASSESSMENT SUMMARY

An Assessment Summary is presented on page 3.

ASSESSMENT SUMMARY

CLAUS	E NO AND TITLE	ASSESSMENT	LOCATION
7	REQUIREMENTS		
7.1	General	Pass	Page 4
7.2	Nominal values and tolerances	=	Page 4
7.3	Visual inspection	N/As (1)	ij
7.4	Packaging	Pass	Page 4
7.5	Material	N/As (1)	<u> </u>
7.6	Cleaning and disinfecting	N/Ap (2)	-
7.7	Practical performance	Pass	Page 5
7.8	Finish of parts	Pass	Page 5
7.9	Leakage		
7.9.1	Total inward leakage	Pass	Page 6
7.9.2	Penetration of filter material	Pass	Pages 7 & 9
(4)	Penetration of filter material in accordance with BS EN 143:2000/ prA1:2005 (E)	Pass	Pages 8 & 10
7.10	Compatibility with skin	N/As (1)	-
7.11	Flammability	Pass	Page 11
7.12	Carbon dioxide content of inhalation air	(5)	Page 11
7.13	Head harness	N/As (1)	8
7.14	Field of vision	N/As (1)	-
7.15	Exhalation valve(s)	Pass	Page 12
7.16	Breathing resistance	Pass	Pages 12 to 14
7.17	Clogging	N/Ap (3)	=
7.18	Demountable parts	N/Ap (2)	u
9	Marking	N/As (1)	5
10	Information to be supplied by the manufacturer	N/As (1)	2
APPEN	DIX A: Test Panel Data	-	Page 15

N/Ap: Not Applicable

N/As: Not Assessed

- (1) Not required by BSI Product Certification.
- (2) Not applicable to this product.
- (3) Option not claimed
- (4) See Introduction
- (5) See Page 11

EXAMINATION AND TEST (CONTINUED)

Model Type :- HY8932 FFP3 Foldable Masks with Exhalation Valve

CLAUSE	REQUIREMENT	ASSESSMENT	
7 7.1	REQUIREMENTS General In all tests all samples shall meet the requirements.	Pass	
7.2	Nominal values and tolerances Unless otherwise specified, the values stated in this European Standard are expressed as nominal values. Except for temperature limits, values, which are not stated as maxima or minima, shall be subject to a tolerance of $\pm 5\%$. Unless otherwise specified, the ambient temperature for testing shall be $(16-32)$ °C, and the temperature limits shall be subject to an accuracy of ± 1 °C.	*	
7.3	Visual Inspection The visual inspection shall also include the marking and the information supplied by the manufacturer.	N/As (1)	
7.4	Packaging Particle filtering half masks shall be offered for sale packaged in such a way that they are protected against mechanical damage and contamination before use. Test in accordance with clause 8.2 of the standard.	Pass	
7.5	Material Materials used are suitable to withstand handling and wear over the period for which the particle filtering half mask is designed to be used.	N/As (1)	
	After undergoing the conditioning described in clause 8.3.1 of the standard none of the particle filtering half masks shall have suffered mechanical failure of the facepiece or straps.	N/As (1)	
	When conditioned in accordance with clauses 8.3.1 and 8.3.2 the particle filtering half mask shall not collapse.	N/As (1)	
	Any material from the filter media released by the air flow through the filter shall not constitute a hazard or nuisance for the wearer. Test in accordance with clause 8.2 of the standard.	N/As (1)	

N/Ap: Not Applicable N/As: Not Assessed

⁽¹⁾ Not required by BSI Product Certification.

BSI PRODUCT SERVICES BS EN 149:2001 & EN 143:2000/prA1:2005 (E) EXAMINATION AND TEST (CONTINUED)

Model Type :- HY8932 FFP3 Foldable Masks with Exhalation Valve

CLAUSE	REQUIREMENT	ASSESSMENT
7.6	Cleaning and disinfecting If the particle filtering half mask is designed for more than a single shift (i.e. not designed for single use only) the materials used shall withstand the cleaning and disinfecting agents recommended by the manufacturer. Test in accordance with clauses 8.4 and 8.5 of the standard.	
7.7	Practical performance The particle filtering half mask shall undergo practical performance tests under realistic conditions. These general tests serve the purpose of checking the equipment for imperfections that cannot be determined by the tests described elsewhere in this standard.	Pass User ID: AT1 & LC1
	Where practical performance tests show the apparatus has imperfections related to wearer's acceptance, the test house shall provide full details of those parts of the practical performance tests which revealed these imperfections. Test in accordance with clause 8.4 of the standard.	
7.8	Finish of parts Parts of the device likely to come into contact with the wearer shall have no sharp edges or burrs. Test in accordance with clause 8.2 of the standard.	Pass

N/Ap: Not Applicable

N/As: Not Assessed

(1) Not applicable to this product.

EXAMINATION AND TEST (CONTINUED)

Model Type :- HY8932 FFP3 Foldable Masks with Exhalation Valve

CLAUSE	REQUIREMENT	ASSESSMENT
7.9	Leakage	
7.9.1	Total inward leakage The laboratory tests shall indicate that the particle filtering half mask can be used by the wearer to protect, with high probability, against the potential hazard to be expected.	
	The total inward leakage consists of three components: face seal leakage, exhalation valve leakage (if exhalation valve is fitted) and filter penetration.	
	For particle filtering half masks fitted in accordance with the manufacturer's information, at least 46 out of the 50 individual exercise results (i.e. 10 subjects x 5 exercises) for total inward leakage shall be not greater than 25% for FFP1, 11% for FFP2, 5% for FFP3 and, in addition, at least 8 out of the 10 individual wearer arithmetic means for the total inward leakage shall be not greater than 22% for FFP1, 8% for FFP2, 2% for FFP3. Test in accordance with clause 8.5 of the standard.	Pass See Table A (and Appendix A for Test Panel Data)

Table A: Total Inward Leakage Results

			Α	В	С	D	E	
Test Panel Member	Pre-test condition	Sample No	Walking (%)	Walking with head side to side (%)	Walking with head up & down (%)	Walking and talking (%)	Walking (%)	Average (%)
RH1	AR	3	0.2066	0.2976	0.1623	0.1399	0.2906	0.2194
JN1	AR	4	0.4703	0.6091	0.5203	0.3529	0.6455	0.5196
SB1	AR	5	0.0666	0.0642	0.0502	0.0503	0.0253	0.0513
MT2	AR	6	0.0884	0.1022	0.0926	0.0608	0.0713	0.0830
JV1	AR	7	0.1042	0.1583	0.0647	0.1150	0.1875	0.1259
GB1	TC	8	0.0660	0.0837	0.0320	0.0086	0.0325	0.0446
SH1	TC	9	0.0825	0.1010	0.0536	0.1009	0.0437	0.0764
KM1	TC	10	0.1515	0.1739	0.2237	0.1045	0.2804	0.1868
AT1	TC	11	0.1840	0.1413	0.0928	0.0451	0.1338	0.1194
DT1	TC	12	0.0366	0.0041	0.0206	0.0623	0.1033	0.0454

AR: As Received

TC: Temperature Conditioned

EXAMINATION AND TEST (CONTINUED)

Model Type :- HY8932 FFP3 Foldable Masks with Exhalation Valve

CLAUSE	REQUIRE	MENT				ASSESSMENT	
7.9	Leakage	Leakage (continued)					
7.9.2	Penetratio	on of filter ma	aterial (Continu	ed next page)			
				rticle filtering hal	f mask shall		
				the standard. A			
				ested for each a			
				oning in accorda			
	clause 8.3	3.2, 3 after th	ne simulated w	earing treatment	described in	See Table B	
				mechanical strer			
	The second state of the se		e 8.3.3. Test in	n accordance wit	th clause		
	8.11 of the	e standard.					
	Table B. N						
	Sample	Pre-test	Flow	Max Specified	Actual		
	No	condition	through filter	Penetration	Penetration		
			(l/min)	(%)	(%)		
	13	AR	95	1.0	0.726969	Pass	
	14	AR	95	1.0	0.851812	Pass	
	15	AR	95	1.0	0.884101	Pass	
	16	TC	95	1.0	0.866749	Pass	
	17	TC	95	1.0	0.798693	Pass	
	18	TC	95	1.0	0.820952	Pass	
	19	SW	95	1.0	0.864731	Pass	
	20	SW	95	1.0	0.890857	Pass	
	21	SW	95	1.0	0.873149	Pass	
	22	MS	95	1.0	0.503832	Pass	
	23	MS	95	1.0	0.550577	Pass	
	24	MS	95	1.0	0.626882	Pass	

AR: As Received SW: Simulated Wear TC: Temperature Conditioned MS: Mechanical strength

EXAMINATION AND TEST (CONTINUED)

Model Type :- HY8932 FFP3 Foldable Masks with Exhalation Valve

Additional testing to EN 143:2000/prA1:2005(E), Clause 8.7, filter penetration - sodium chloride.

EN 143:2000/prA1:2005 (E)

CLAUSE	REQUIREMENT/TEST PROCEDURE (paraphrased)	ASSESSMENT
8.7.2	For single shift use filters Test the filter until it has been exposed to 120 mg of Sodium Chloride unless the penetration shows a continued decline over a 5 minute period or over 5 sampling intervals, whichever is the greater. Maximum permitted penetration 1.0 %.	See Table

	Sample 38	Sample 39	Sample 40			
Pre-test condition	Mechanical streng	th and Temperatu	re Conditionin			
Flow through filter	95 l/min					
Elapsed Time in	Ac	Actual Penetration %				
Minutes	(Maximum permitte	ed penetration 1.0°	%)			
5	0.448328	0.525911	0.621751			
10	0.421853	0.488746	0.690339			
15	0.383322	0.462847	0.688437			
20	0.377889	0.464969	0.684559			
25	0.336218	0.452971	0.669196			
30	0.317972	0.438975	0.648199			
35		0.460751	0.594536			
40		0.455312				
45		0.437607				
50		0.404392				
55		0.388626				
60		0.389907				
65		0.381676				
70		0.368141				
75		0.356107				
80		0.331854				
85	×	0.320058				
90						
95	-					
100						
105						
110						
115						
120						
Assessment:	Pass	Pass	Pass			

EXAMINATION AND TEST (CONTINUED)

Model Type :- HY8932 FFP3 Foldable Masks with Exhalation Valve

CLAUSE	REQUIRE	MENT				ASSESSMENT
7.9 7.9.2	Leakage (continued) Penetration of filter material (Continued) The penetration of the filter of the particle filtering half mask shall meet the requirements of Table 1 of the standard. A total of 12 particle filtering half masks shall be tested for each aerosol: 3 as received, 3 after temperature conditioning in accordance with clause 8.3.2, 3 after the simulated wearing treatment described in clause 8.3.1, and 3 after the test for mechanical strength in accordance with clause 8.3.3. Test in accordance with clause 8.11 of the standard. Table C. Maximum paraffin oil penetration @ 95 l/min					
	Sample No	Pre-test condition	Flow through filter (l/min)	Max Specified Penetration (%)	Actual Penetration (%)	
	13	AR	95	1.0	0.75	Pass
	14	AR	95	1.0	0.75	Pass
	15	AR	95	1.0	0.62	Pass
	16	TC	95	1.0	0.65	Pass
	17	TC	95	1.0	0.71	Pass
	18	TC	95	1.0	0.62	Pass
	19	SW	95	1.0	0.63	Pass
	20	SW	95	1.0	0.66	Pass
	21	SW	95	1.0	0.86	Pass
	22	MS	95	1.0	0.66	Pass
	23	MS	95	1.0	0.63	Pass
	24	MS	95	1.0	0.72	Pass

AR: As Received SW: Simulated Wear TC: Temperature Conditioned MS: Mechanical strength

EXAMINATION AND TEST (CONTINUED)

Model Type :- HY8932 FFP3 Foldable Masks with Exhalation Valve

Additional testing was performed to EN 143:2000/prA1:2005(E), Clause 8.7, Paraffin Oil penetration.

EN 143:2000/prA1:2005 (E)

CLAUSE	REQUIREMENT/TEST PROCEDURE (paraphrased)	ASSESSMENT
8.7.2	For single shift use filters	
	Test the filter until it has been exposed to 120 mg of Paraffin Oil.	See Table
	Maximum permitted penetration 1.0%.	See Table

	Sample 38	Sample 39	Sample 40		
Pre-test condition	Mechanical st	rength and Tempera	ture Conditioning		
Flow through filter	95 l/min				
Elapsed Time in Minutes	(Marriero)	Actual Penetration			
		ım permitted penetr			
3	0.41	0.15	0.20		
5	0.42	0.15	0.20		
10	0.44	0.15	0.20		
15	0.55	0.15	0.21		
20	0.60	0.18	0.21		
25	0.60	0.18	0.21		
30	0.60	0.18	0.21		
35	0.60	0.17	0.21		
40	0.65	0.18	0.21		
45	0.65	0.18	0.22		
50	0.65	0.18	0.22		
55	0.70	0.18	0.22		
60	0.70	0.18	0.22		
63(1)	0.70	0.18	0.23		
-					
Assessment:	Pass -	Pass	Pass		

(1) A loading of 120 mg was achieved after a period of 63 minutes had elapsed.

EXAMINATION AND TEST (CONTINUED)

Model Type :- HY8932 FFP3 Foldable Masks with Exhalation Valve

CLAUSE	REQUIREME	NT			ASSESSMENT
7.11	Flammability The material shall not be of the flame. The particle for the flame.	Pass			
7.12	W- W	in accordance wide content of in			
	The carbon d shall not exce accordance w Table D: Carb	See Table D			
	Sample No	Pre-test condition	Maximum Specified CO ₂ (%)	Actual CO ₂ (%)	
	29	AR	1.0	0.90*(2)	(1)
	30	AR	1.0	0.85	Pass
	31	AR	1.0	0.90*(2)	(1)
7.13	Head harness The head harness shall be designed so that the particle filtering half mask can be donned and removed easily. The head harness shall be adjustable or self-adjusting and shall be sufficiently robust to hold the particle filtering half mask firmly in position and be capable of maintaining total inward leakage requirements for the device. Test in accordance with clauses 8.4 and 8.5 of the standard.				N/As (3)

N/As: Not Assessed

- (1) The measured results indicated with an * are below the specification limit by a margin less than the measured uncertainty, it is therefore not possible to state compliance/noncompliance with the specification. For this reason this report is issued as a results only report. All other results are unaffected by this.
- (2) Uncertainty of measurement is +/- 0.13% CO2 penetration.
- (3) Not requested by BSI Product Certification

Model Type :- HY8932 FFP3 Foldable Masks with Exhalation Valve

CLAUSE	REQUIREMENT	ASSESSMENT		
7.14	Field of vision The field of vision is acceptable if determined so in practical performance tests. Test in accordance with clause 8.4.			
7.15	Exhalation valves A particle filtering half mask may have one or more exhalation valve(s), which shall function correctly in all orientations. Test in accordance with clauses 8.2 and 8.9.1	(See Tables E, F and G)		
	If an exhalation valve is provided it shall be protected against, or be resistant to, dirt and mechanical damage and may be shrouded or may include any other device that may be necessary for the particle filtering half mask to comply with 7.9. Test in accordance with clause 8.2 of the standard.	Pass		
	Exhalation valve(s), if fitted, shall continue to operate correctly after a continuous exhalation flow of 300 l/min over a period of 30 s. Test in accordance with clause 8.3.4.	Pass		
	When the exhalation valve housing is attached to the faceblank, it shall withstand axially a tensile force of 10 N applied for 10 seconds. Test in accordance with clause 8.8.	Pass		
7.16	Breathing resistance The breathing resistances apply to valved and valveless particle filtering half masks and shall meet the requirements of Table 2 of the standard.	Pass		
	A total of 9 valveless filtering half masks shall be tested: 3 as received, 3 after temperature conditioning in accordance with clause 8.3.2, and 3 after the test for simulated wearing in accordance with clause 8.3.1. Test in accordance with clause 8.9 of the standard.	(See Tables E, F and G)		

N/As: Not Assessed

(1) Not required by BSI Product Certification.

EXAMINATION AND TEST (CONTINUED)

Model Type :- HY8932 FFP3 Foldable Masks with Exhalation Valve

CLAUSE	REQUIRE	MENT				ASSESSMENT
7.16	Breathing					
	Table E: In					
	Sample No	Pre-test condition	Continuous flow (I/min)	Maximum specified inhalation resistance (mbar)	Actual inhalation resistance (mbar)	
	13	AR	30	1.0	0.46	Pass
	14	AR	30	1.0	0.43	Pass
	15	AR	30	1.0	0.44	Pass
	16	TC	30	1.0	0.40	Pass
	17	TC	30	1.0	0.41	Pass
	18	TC	30	1.0	0.43	Pass
	19	SW	30	1.0	0.47	Pass
	20	SW	30	1.0	0.43	Pass
	21	SW	30	1.0	0.41	Pass
	32	AR(FT)	30	1.0	0.44	Pass
	33	TC(FT)	30	1.0	0.41	Pass
	34	TC(FT)	30	1.0	0.41	Pass
	Sample No	Pre-test condition	Continuous flow (I/min)	Maximum specified inhalation resistance (mbar)	Actual inhalation resistance (mbar)	
	13	AR	95	3.0	1.61	Pass
	14	AR	95	3.0	1.53	Pass
	15	AR	95	3.0	1.52	Pass
	16	TC	95	3.0	1.37	Pass
	17	TC	95	3.0	1.46	Pass
	18	TC	95	3.0	1.55	Pass
	19	SW	95	3.0	1.54	Pass
	20	SW	95	3.0	1.44	Pass
	21	SW	95	3.0	1.37	Pass
	32	AR(FT)	. 30	3.0	1.48	Pass
	33	TC(FT)	30	3.0	1.50	Pass
	34	TC(FT)	30	3.0	1.42	Pass

AR: As Received

.

TC: Temperature Conditioned

SW: Simulated Wear

FT: Flow tested at 300 l/min for 30 seconds

EXAMINATION AND TEST (CONTINUED)

Model Type :- HY8932 FFP3 Foldable Masks with Exhalation Valve

CLAUSE	REQUIRE	MENT				ASSESSMENT
7.16	Breathing Table G: E measured					
	Sample No	Pre-test condition	Continuous flow (l/min)	Maximum specified exhalation resistance (mbar)	Actual exhalation resistance (mbar)	
	13	AR	160	3.0	1.80	Pass
	14	AR	160	3.0	1.73	Pass
	15	AR	160	3.0	1.71	Pass
	16	TC	160	3.0	1.67	Pass
	17	TC	160	3.0	1.64	Pass
	18	TC	160	3.0	1.75	Pass
	19	SW	160	3.0	1.76	Pass
	20	SW	160	3.0	1.51	Pass
	21	SW	160	3.0	1.59	Pass
	32	AR(FT)	30	3.0	1.76	Pass
	33	TC(FT)	30	3.0	1.71	Pass
	34	TC(FT)	30	3.0	1.60	Pass

AR: As Received

TC: Temperature Conditioned

SW: Simulated Wear

FT: Flow tested at 300 I/min for 30 seconds

Sample No.	Upwards	Downwards	Left	Right	Fore	Highest Value
13	1.78	1.66	1.77	1.73	1.80	1.80
14	1.69	1.62	1.68	1.67	1.73	1.73
15	1.64	1.67	1.66	1.67	1.71	1.71
16	1.66	1.55	1.66	1.55	1.67	1.67
17	1.64	1.62	1.63	1.63	1.63	1.64
18	1.75	1.73	1.74	1.70	1.74	1.75
19	1.73	1.72	1.69	1.76	1.74	1.76
20	1.44	1.49	1.42	1.49	1.51	1.51
21	1.53	1.52	1.47	1.56	1.59	1.59
32	1.64	1.73	1.70	1.72	1.76	1.76
33	1.63	1.69	1.69	1.64	1.71	1.71
34	1.60	1.44	1.44	1.46	1.60	1.60

APPENDIX A - TEST PANEL DATA

Initials	FACIAL DIMENSIONS (mm)							
	Length of face	Width of face	Face depth	Width of mouth	Sex			
JV1	125	145	140	55	M			
LC1	106	128	116	60	F			
MT2	119	150	130	51	M			
AT1	120	152	100	50	M			
GB1	125	160	120	55	M			
JN1	130	150	135	55	M			
SH1	125	150	125	50	M			
DT1	120	150	130	60	M			
KM1	120	122	130	48	F			
RH1	129	138	138	50	M			

Note: All persons were clean shaven.